

SurTec® 142

Alkaline Spray Cleaner

Properties

- powder
- alkaline
- contains silicate
- no attack on aluminium
- temporary corrosion protection (without rinsing)
- also suitable for nonferrous metals

Application

SurTec 142 is applied in single or multi-chamber spray systems.

concentration: 1-3 % SurTec 142

temperature: 60-90 °C

application time: 0.5-5 min

Technical Specification

(at 20 °C)	Appearance	Bulk Density (kg/l)	pH-value (10 g/l)
SurTec 142	white powder	0.840	11.9

Maintenance and Analysis

Analyse and adjust the concentration of SurTec 142 regularly.

Sample Preparation

Take a sample at a homogeneously mixed position. Let it cool down to room temperature. If the sample is turbid, let the turbidity settle down and decant or filter the solution.

SurTec 142

reagents: 1 N hydrochloric or sulfuric acid
indicator: methyl orange (0.04 %)

procedure:

1. Pipette 50 ml bath sample into a 250 ml Erlenmeyer flask.
2. Dilute to approx. 100 ml with deionised water.
3. Add 3 drops of indicator.
4. Titrate with 1 N acid from yellow orange to red.

calculation: consumption in ml · 0.2 = % SurTec 142

Ingredients

- nonionic surfactants
- carbonates
- phosphates
- silicates
- sulfates

Stock Keeping

In order to prevent delays in the production process, per 1,000 l bath the following amounts should be kept in stock:

SurTec 142 Alkaline Spray Cleaner 50 kg

Product Safety and Ecology

The safety instructions and the instructions for environmental protection have to be followed in order to avoid hazards for people and environment. The Material Safety Data Sheets (according to European legislation) contain explicit details for this.

The following hazard designations and classifications into water hazard classes (WHC) have to be taken into account:

<u>product</u>	<u>hazard designation</u>	<u>water hazard class</u>
SurTec 142	C - Corrosive	WHC 1

Warranty

We are responsible for our products in the context of the valid legal regulations. The warranty exclusively accesses for the delivered state of a product. Warranties and claims for damages after the subsequent treatment of our products do not exist. For details please consider our [general terms and conditions](#).

Further Information and Contact

In our forum, you can discuss topics of the surface technology:
<http://forum.SurTec.com/>

If you have any questions concerning the process, please contact your local technical department: <http://SurTec.com/International.html>