

SurTec® 006

Anticorrosion Spray Cleaner

Properties

- liquid cleaner
- produces temporary corrosion protection on the parts
- fast demulsifying
- sprayable above 30 °C
- dosage according to conductivity
- can be used with hard water

Application

For cleaning and passivating of iron parts in single and multi chamber spray applications.

make-up value: 2.5 %vol (1-4 %vol)

temperature: 60 °C (30-80 °C)

application time: 1-10 min

Technical Specification

(at 20 °C)	Appearance	Density (g/ml)	pH-value (conc.)
SurTec 006	liquid, colourless to yellowish/orange, clear	1.220 (1.19-1.25)	11.4

Maintenance and Analysis

Analyse and adjust the concentration of SurTec 006 regularly. Dosage of SurTec 006 according to conductivity is possible.

Sample Preparation

Take a sample at a homogeneously mixed position. Let it cool down to room temperature. If the sample is turbid, let the turbidity settle down and decant or filter the solution using a fluted filter.

SurTec 006 – Analysis by Titration

reagents: 0.1 N hydrochloric acid
indicator: methyl orange solution (0.04 %)

procedure: 1. Pipette 20 ml bath sample into a 250 ml Erlenmeyer flask.
2. Dilute to approx. 100 ml with deionised water.
3. Add 3 drops of indicator.
4. Titrate with 0.1 N hydrochloric acid from yellow to red.

calculation: consumption in ml · 0.176 = %vol SurTec 006

Ingredients

- anionic surfactants
- nonionic surfactants
- amines
- phosphates

Stock Keeping

In order to prevent delays in the production process, per 1,000 l bath, the following amount should be kept in stock:

SurTec 006 50 kg

Product Safety and Ecology

The safety instructions and the instructions for environmental protection have to be followed in order to avoid hazards for people and environment. The Material Safety Data Sheets (according to European legislation) contain explicit details for this.

The following hazard designations and classifications into water hazard classes (WHC) have to be taken into account:

<u>product</u>	<u>hazard designation</u>	<u>water hazard class</u>
SurTec 006	Xi - Irritant	WHC 1

Warranty

We are responsible for our products in the context of the valid legal regulations. The warranty exclusively accesses for the delivered state of a product. Warranties and claims for damages after the subsequent treatment of our products do not exist. For details please consider our [general terms and conditions](#).

Further Information and Contact

In our forum, you can discuss topics of the surface technology:

<http://forum.SurTec.com/>

If you have any questions concerning the process, please contact your local technical department: <http://SurTec.com/International.html>